Fig.1

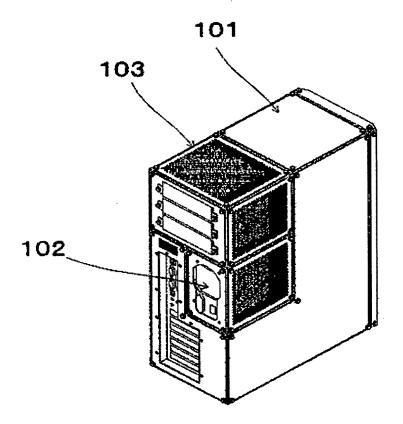


Fig.2

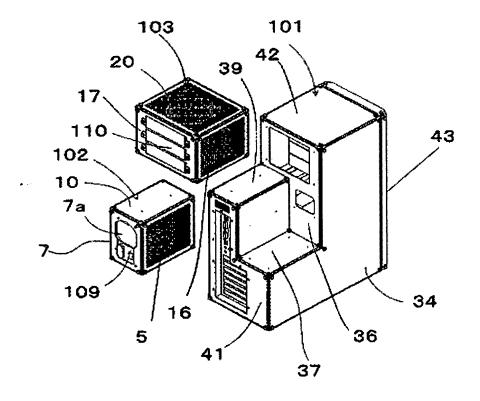


Fig.3

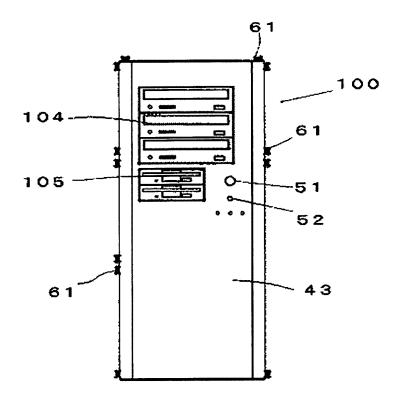


Fig.4

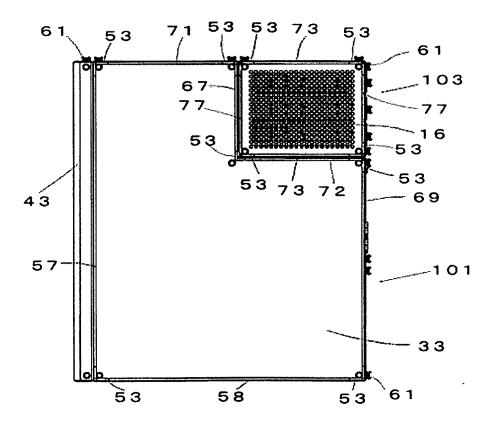


Fig.5

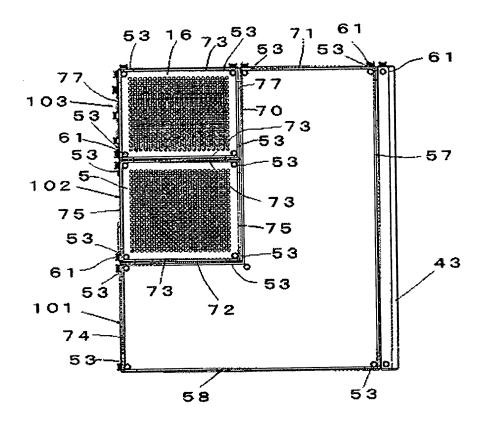


Fig.6

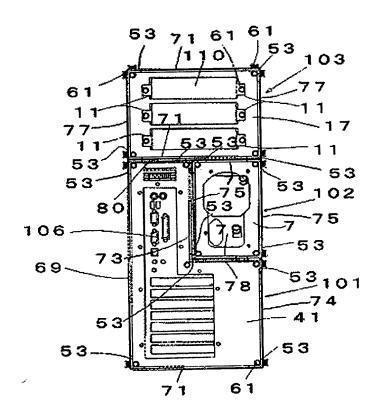


Fig.7

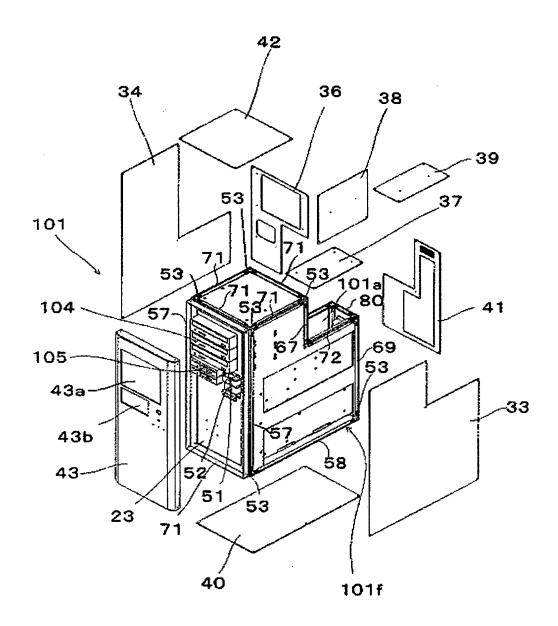


Fig.8

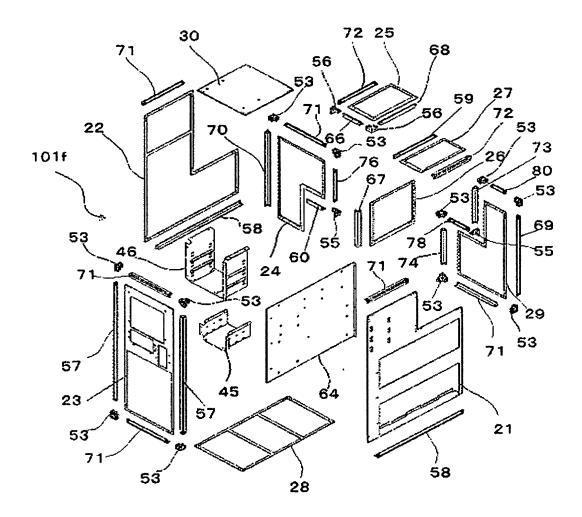
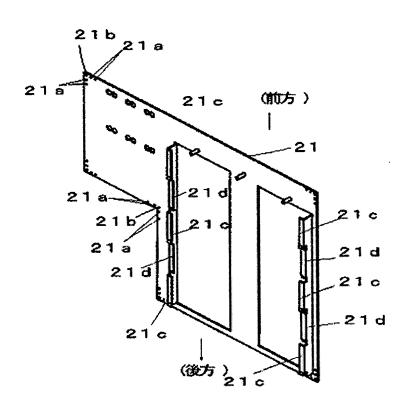


Fig.9 (a)



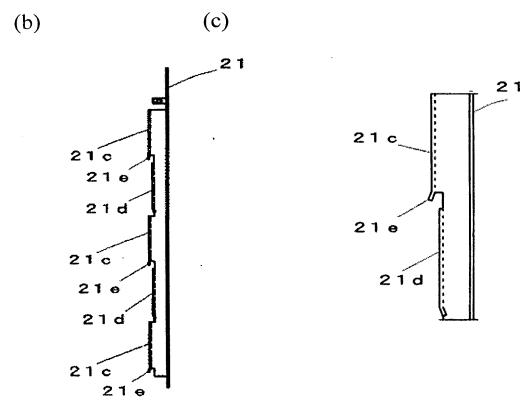


Fig.10

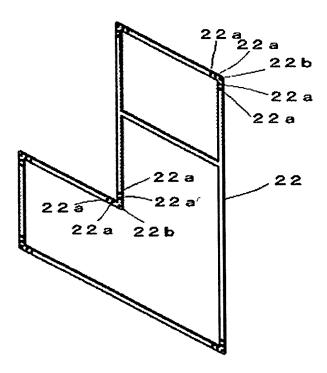


Fig.11

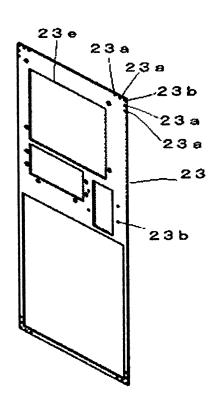
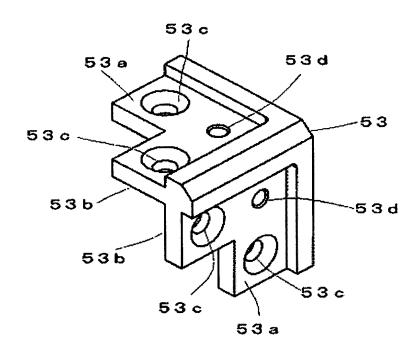


Fig.12



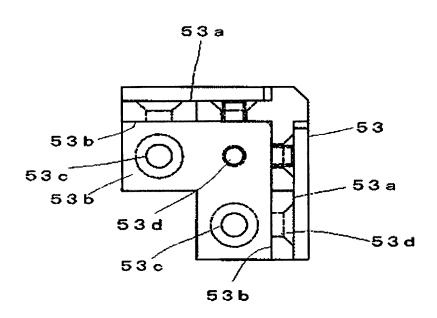
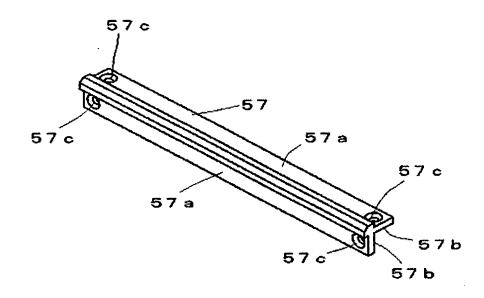


Fig.13 (a)



(b)

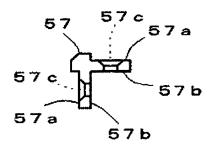
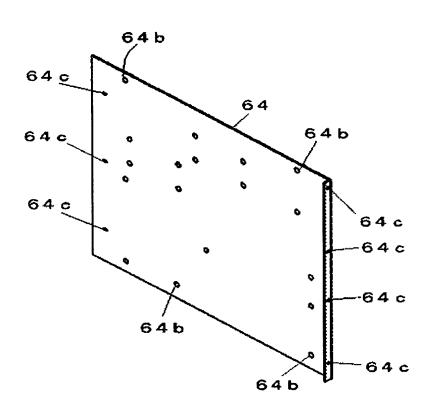


Fig.14



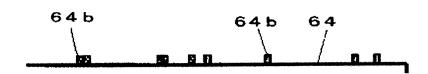
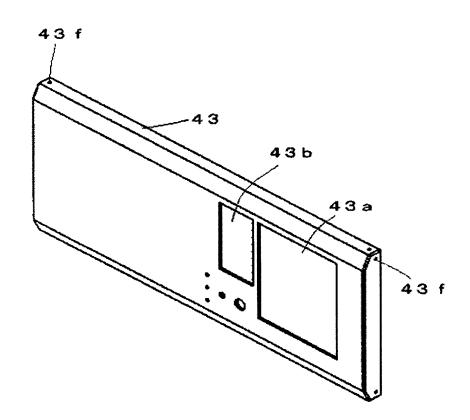


Fig.15



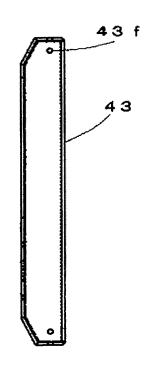
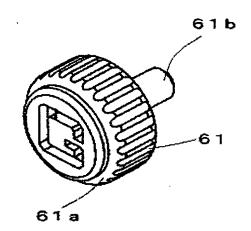


Fig.16



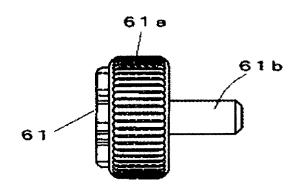


Fig.17

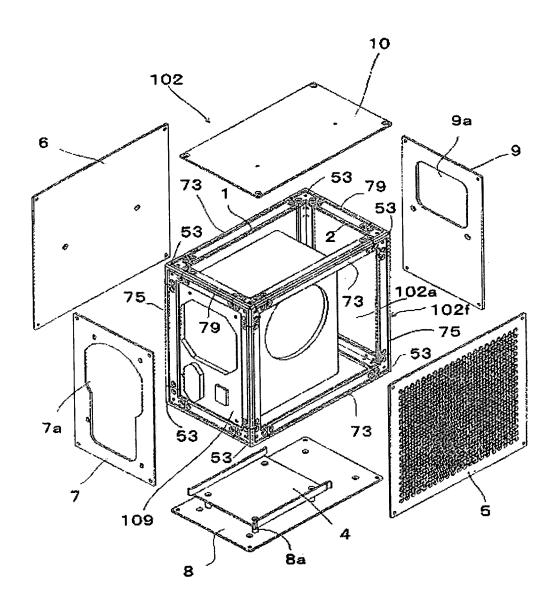


Fig.18

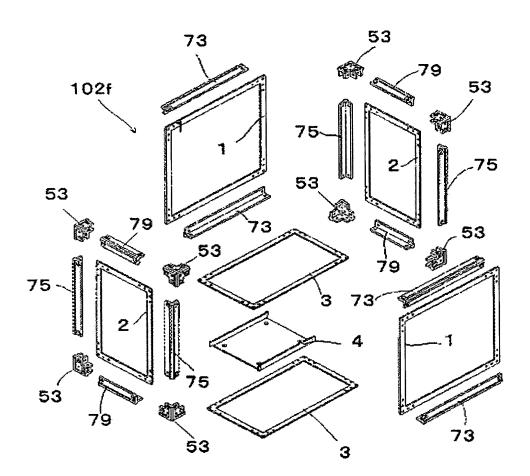


Fig.19

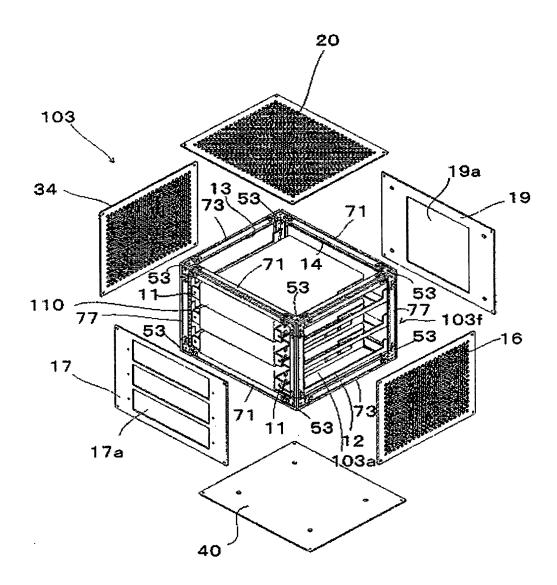


Fig.20

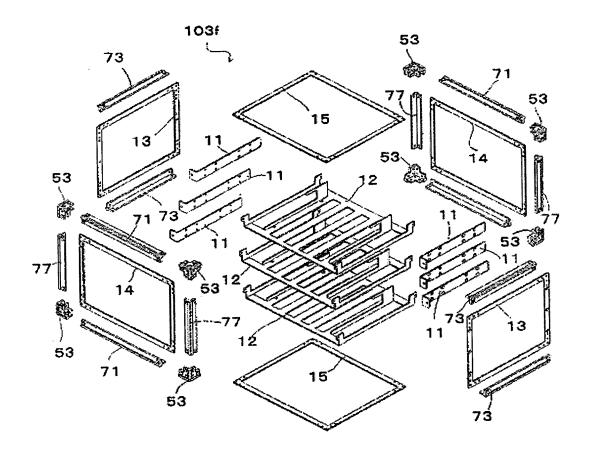


Fig.21

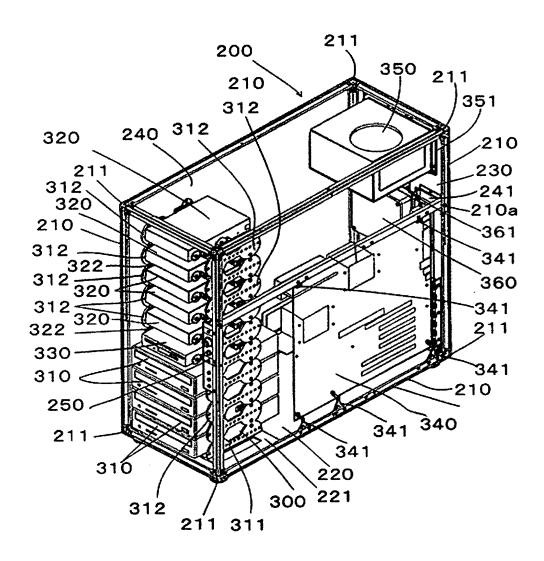


Fig.22

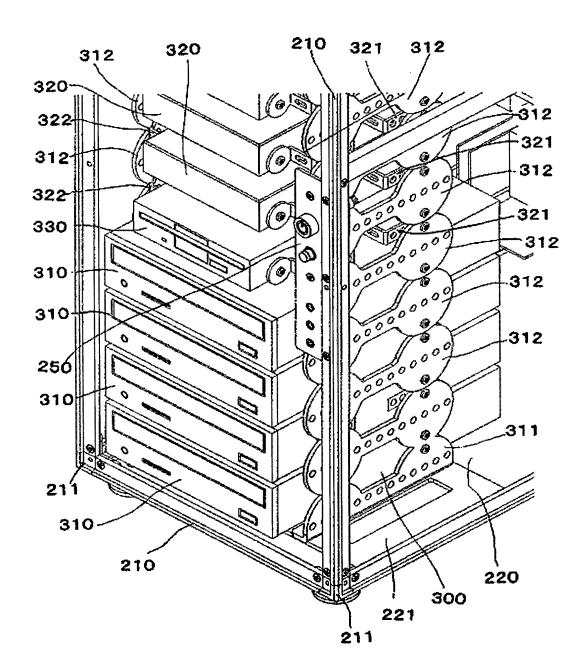


Fig.23

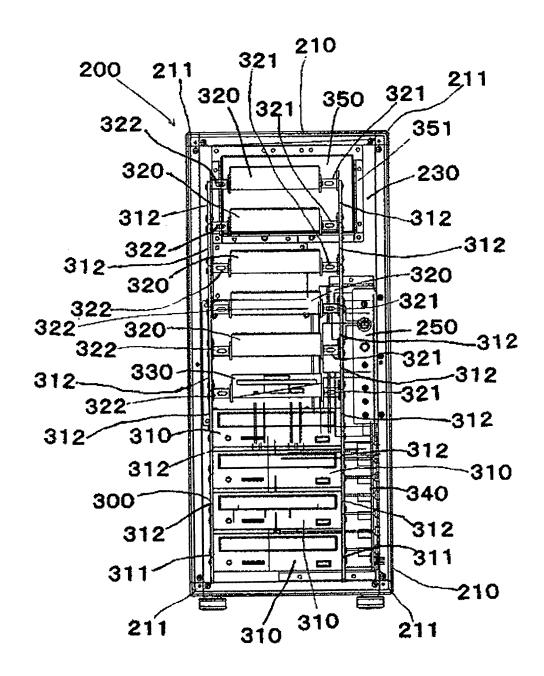


Fig.24

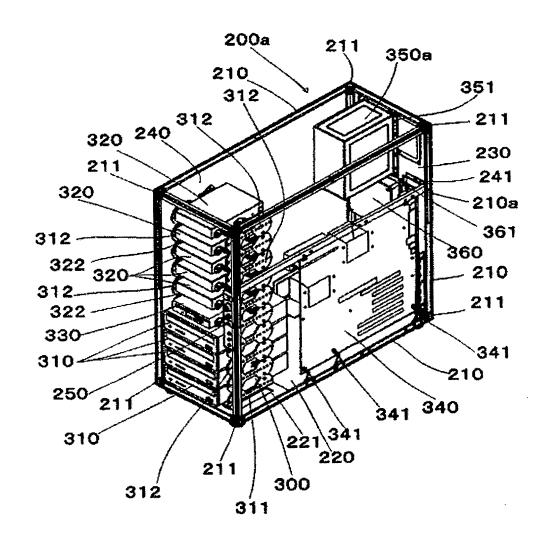


Fig.25

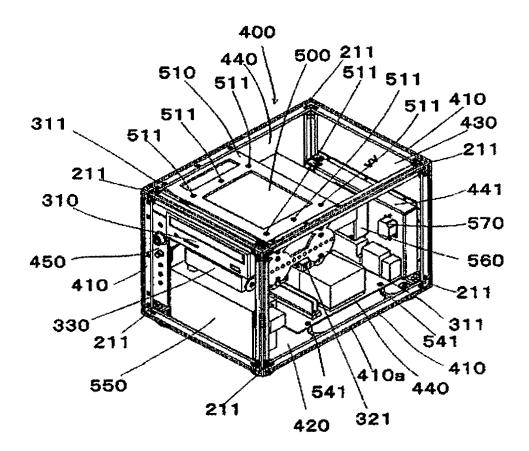


Fig.26

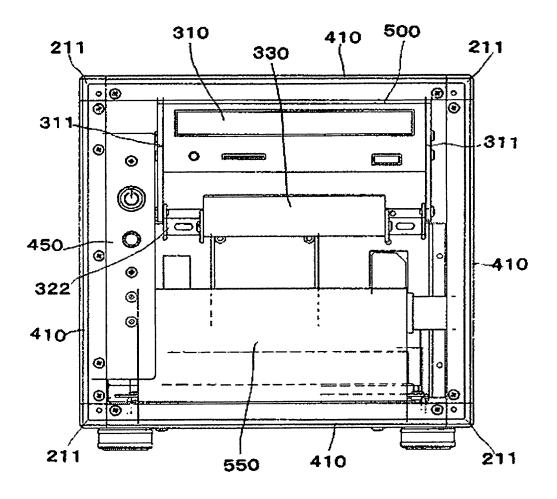


Fig.27

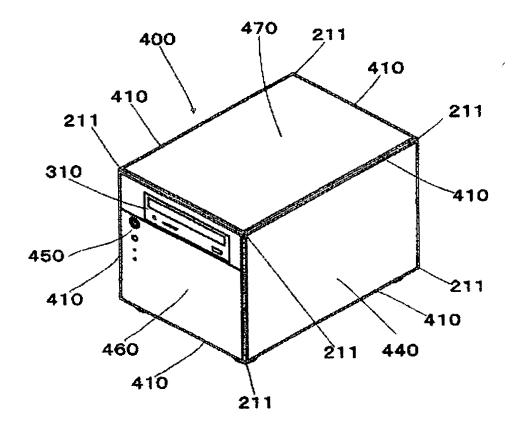
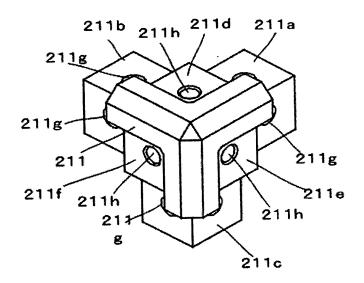


Fig.28



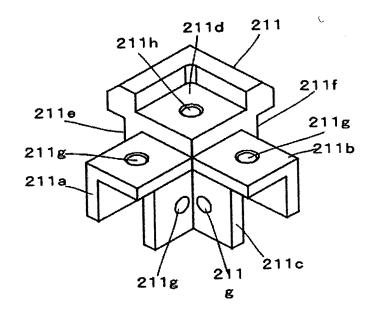
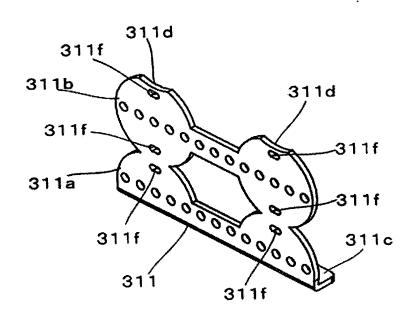


Fig.29





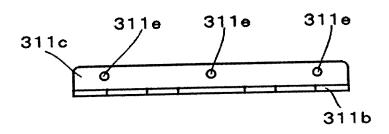


Fig.30

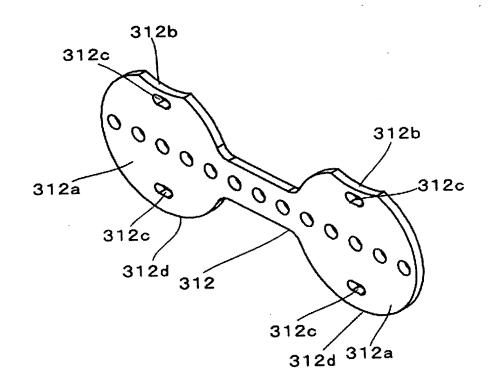


Fig.31

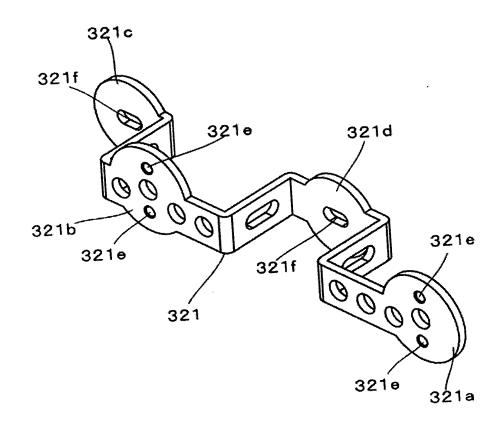
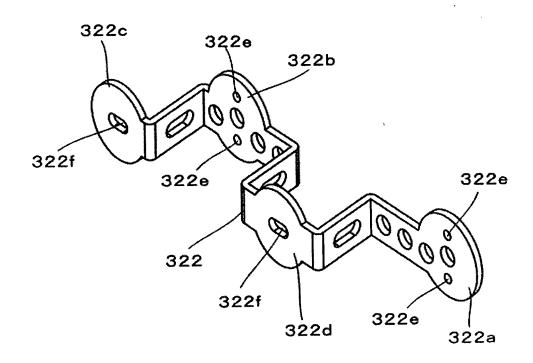
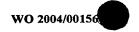


Fig.32







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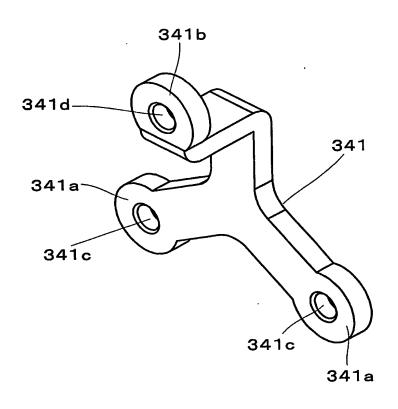
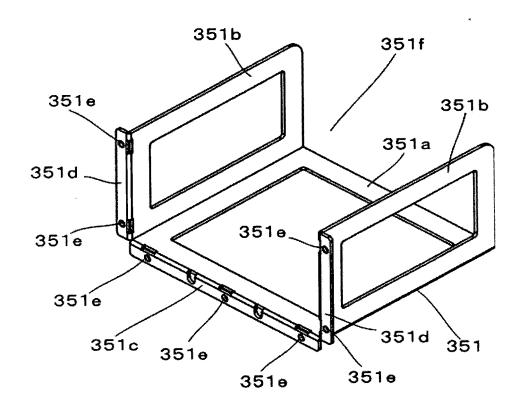


Fig.34



## Explanation of References

21, 22, 23, 24, 25, 26,	27, 28, 29, 30	inner frame	
53,211		corner part	
57, 58, 59, 60, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80 outer frame			
33, 34, 36, 37, 39, 40, 41, 42, 43, 220, 230, 240, 420, 430, 440, 460, 470 outer panel			
101	first unit case		
101f	frame member of the first unit case		
102	second unit case		
102f	frame member of the second unit case		
103	third unit case		
103f	frame member of the third unit case		
104,310	large disk drive (external storage module)		
105, 320, 330	small disk drive (external/internal storage module)		
200, 300, 400	case for a computer		
210, 310, 410	frame member		
221,510	bay-fixing panel		
300,500	disk drive bay		